

6A058



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RBW0805G00332-3G-A-5**Job Sheet 199525****Part No:** RBW0805G00332-3G-A-5**Job Qty:** 4 pcs**Part Name:** Rubber**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 8/27/19**Job Tracking No:****Due Date:** 9/9/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG RBW0805G00332-3G-A Rev B IPP Rev. A 19.07.23 New issue DP Verify DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	9/9/19	9/9/19	0.17	0.27	Waterjet - Flow	6/27/19	SRB
110	QC 2	4 pcs	9/9/19	9/9/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

PRIORITY

Plex 8/27/19 11:02 AM Dart.lajeunesse.marie

120 QC 8	4 pcs	9/9/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	8/31/19
				QC 8 - 12	JMB
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
QC 8 - 40	SEP 03 2019				
QC 8 - 52					
QC 8 - 23					
QC 8 - 57					
130 Packaging 3-1 - Stock - B4B	4 pcs	9/9/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	DAS
				Packaging 3 - 4 - B4B	28
				Packaging 3 - 5 - B4B	9-89
140 QC 21 - SA	4 pcs	9/9/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21

Part Op 100 - 1-Cut as per DWG. DWG. Rev: B PROG. Rev: B 2-Deburr if necessary
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1372N55	Multipurpose Neoprene Rubber 4" X 36" Long X 1/8" Thick 50A Duro	.1720 ft (.043 ea)	100-Waterjet - Flow - 1	5201136

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	1372N55	0	3	0

Part Specifications

Specifications could not be found.

DART AEROSPACE LTD		Work Order:	199525
Description: Rubber		Part Number:	KDW0405600332-3G-A-5
Inspection Dwg:	Rev: B	Page 1 of 1	

INSPECTION SHEET

[illegible]

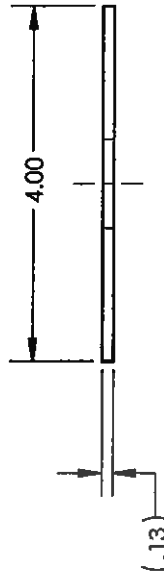
Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-5 ADDED FULL RADUIS TO END	7/18/2014	PW	DW
B		MATERIAL WAS RUBBER IS McMaster#1372N55 OR EQUIV	2019-07-09	VM	VM



WORK ORDER
NO. 195525



PAD

		TITLE JACKING BRACKET, HELICOPTER WEIGHING	
DWG NO.		RBW0805G00332-3G-A-5	
MAT'L McMaster® 1372N55 OR EQUIV DRAWN BY: GILBERT		APPROVED 	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		SPECIAL FINISH SPEC	
.X00 ± .006 .XX ± .01 X ± .1		FRACTIONS ± 1/8 ANGLES ± 5°	
1. BREAK ALL SHARP EDGES .015 x .45"		USED ON MODEL	
2. OR .016"		AGUSTA AW139	
DIMENSIONAL LIMITS APPLY AFTER PLATING		SHEET 4 OF 4	
SCALE	1:2	DATE	2011-02-09

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	
Part No. _____	Scrap ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	
	Use-as-is ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐	
				Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____			
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Human Factors ☐	Other/Details: _____				